



# MYERS SHEETMETAL

A DIVISION OF KAMPEL ENTERPRISES, INC.  
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# 2018



## Equipment Capabilities List

TT 4

Myers Sheetmetal

1/1/2018

## **Computer Software - (1)**

- **AMADA AP100 U.S.** (CAD/CAM PROGRAMMING SYSTEM)
- **ShopTech E2** Shop Management Software
- **TruTops BOOST**
- **SOLIDWORKS 3D CAD Software - 2018**

## **Shearing – (2)**

- **AMADA SWING BEAM SLITTING SHEAR** -DIGITAL BACK GAUGE  
Capacity: .125 thick mild steel X 96" long
- **DORINGER D350 COLD SAW**  
½" X 6" Carbon Steel Flat / Aluminum / Stainless Steel
- **CLAUSING - H280AV** - AUTOMATIC HORIZONTAL BAND SAW

## **Laser – (3)**

- **Trumpf 2030 4KW Fiber LASER**  
60"x 120" Cutting Area with Dual Pallet Exchange System  
.75 Thick Carbon Steel, .75 Thick Stainless, .75 Thick Aluminum, .250 Copper, .250 Brass
- **CINCINNATI CL6** (CNC LASER CUTTING CENTER)  
48" x 96" Cutting Area with Dual Pallet Exchange System  
.500 thick carbon steel, .25 stainless steel, .187 aluminum

## **Punch Press – (4)**

- **AMADA EM2510NT** - TURRET PUNCH PRESS  
45 Station Thick Turret with 4 Auto Index Stations  
.187 thick carbon steel, .090 thick stainless steel, .250 thick aluminum

## **Debur – (5)**

- **WET AND DRY MEDIUM TUMBLERS**
- **BURR KING / BELT SANDING MACHINE** – 2 Each  
Capacity: 1" X 48" Sanding Belt

## **Stamp – (6)**

- **PACIFIC HYDRAULIC STAMPING AND FORMING PRESS**  
Capacity: 100 Tons

## **Machining – (7)**

- **HURCO KM-I CNC VERTICAL MILLING MACHINE**  
Bed Travel: 11 1/8" X 24"
- **HURCO KMB-I CNC VERTICAL MILLING MACHINE**  
Bed Travel: 12 1/16" X 24"
- **ABENE - VERTICAL AND HORIZONTAL MILLING MACHINE**  
Bed Travel: 13" X 26"
- **SAGO - VERTICAL AND HORIZONTAL MILLING MACHINE**  
Bed Travel: 13" X 26"
- **WELLS INDEX MILL - MITUTYO DIGITAL READOUT (DRO)**  
Bed Travel: 13" X 26"
- **GRAZIANO ENGINE LATHE - MITUTYO DIGITAL READOUT (DRO)**  
Capacity: 18" swing, 48" long bed
- **HARDINGE HLVH TOOL ROOM LATHE**  
Capacity: 9" swing, 24" centers
- **ARBOGA RADIAL ARM DRILL PRESS**
- **ARBOGA PEDESTAL DRILL PRESSES – 2 Each**
- **BOYAR SHULTZ 6-12 SURFACE GRINDER**  
Capacity: 6" X 12"
- **MILLTRONICS - MB20-CNC VERTICAL MILLING MACHINE**  
Bed Travel - 20" X 40"
- **ARBOGA RADIAL ARM DRILL PRESS**
- **ARBOGA PEDESTAL DRILL PRESSES – 2 Each**

## **Forming – (8)**

- **AMADA HFB - 1254/8 DOWN ACTING HYDRAULIC PRESS BRAKE**  
Capacity: .187 thick mild steel, Bend 90 degrees X 156" long, 8-Axis Back Gauge
- **AMADA FBD1253NT HYDRAULIC PRESS BRAKE - AMNC - PC CONTROL**  
8-AXIS BACK GAUGE  
Capacity: 138 Tons X 118" long
- **AMADA RG80 HYDRAULIC BRAKE - NC9EX CNC CONTROL**  
Capacity: .25 thick mild steel, Bend 90 degrees X 96" long
- **DI-ACRO HYDRAULIC PRESS BRAKE - MECHANICAL BACK GAUGE**  
Capacity: .059 thick mild steel X 36" long
- **CINCINNATI MECHANICAL CAM BRAKE - HURCO AUTO BEND BACK GAUGE**  
Capacity: .187 thick mild steel, Bend 90 degrees X 96" long
- **WDM MODEL 100-5-4 POWER ROLLING MACHINE**  
1/4" X 4' mild steel capacity, cone rolling capabilities

## **Fasteners – (9)**

- **PEMSERTER SERIES 4** - 2 Each  
6-Ton Fastener Installation Press

## **Welding – (10)**

- **MILLER Dynasty 350** - 2 Each  
Square Wave AC/DC Tungsten Inert Gas (TIG) Welder
- **MILLER Dynasty 400** – 1 Each
- **MILLERMATIC 250**  
Metal Inert Gas (MIG) Ferrous and Non-Ferrous Metals
- **MILLERMATIC 200** – 2 Each  
Metal Inert Gas (MIG) Ferrous and Non-Ferrous Metals
- **PHOENIX DRY ROD OVEN**
- **THERMAL ARC PAK 5XR**  
Plasma Cutting System
- **WELDSALE**  
48" X 120" Welding Fixture Platen
- **AMADA ID40ST SPOT WELDER**  
Ferrous and Non-Ferrous Materials
- **PRO-WELD ARC 500 STUD WELDING MACHINE**
- **PRO-WELD CD312 STUD WELDING MACHINE**
- **LINCOLN - INVERTEC STT II - MIG WELDER**
- **MILLER - XRA - ALUMINUM MIG WELDER**

## **Finishing/Grinding – (11)**

- **BURR KING / BELT SANDING MACHINE** – 3 Each  
Capacity: 2 ½" X 60" Sanding Belt
- **BURR KING / BELT SANDING MACHINE**  
Capacity: 2" X 48"
- **TIME SAVER / FLAT PRODUCTION DEBURRING MACHINE**  
Capacity: 36" Wide Conveyor
- **MISCELLANEOUS HAND GRINDERS AND FINISHING EQUIPMENT**

## **Painting – (12)**

- **MAGNUS MAGNA LIF #5 / IRON PHOSPHATE CHEMICAL CONVERSION COATING SYSTEM**  
Capacity: 26" X 34" X 65"
- **VIKING SPRAY BOOTH - UL AND EPA APPROVED**  
Size: 10' X 16' X 26'
- **HIGH VOLUME LOW PRESSURE (HVLP) / SPRAY PAINTING SYSTEM**
- **GRAYCO AS4000 ELECTRO - STATIC SPRAY PAINTING SYSTEM**
- **DeVilbiss CUP GUNS – 2 Each**
- **MISCELLANEOUS CUP GUNS AND PRESSURE POTS**

## **Inspection Equipment – (13)**

- Quality Assurance for Parts Manufacturing Approvals (PMA)
- **MITUTOYO HDM 192 Digimatic 36" Height Gage**
- **VERSA GAGE DIGITAL VERNIERS 40"**
- **VERSA GAGE DIGITAL VERNIERS 24"**
- **THE CHALLENGE MACHINERY COMPANY / STEEL FIXTURE PLATE**  
Size: 6" thick X 54" X 36"
- **METROPLATE / GRANITE INSPECTION SURFACE PLATE**  
Size: 4" thick X 24" X 36"
- **MISCELLANEOUS INSPECTION TOOLS**  
Gage Blocks, Angle Blocks, Height Gages, Verniers, Micrometers, Bore Gages, etc.
- **STARRETT / GRADE AA GRANITE INSPECTION SURFACE PLATE**  
48" X 36" X 8"
- **80" MITUTOYO VERNIER**
- **AMADA FABRIVISION FVL -HD-4848**  
48" x 48" LASER INSPECTION SYSTEM