



MYERS SHEETMETAL

A DIVISION OF KAMPEL ENTERPRISES, INC.
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2015



Equipment Capabilities List

Myers Sheetmetal

3/4/2015

Computer Software - (1)

- **AMADA AP100 U.S.** (CAD/CAM PROGRAMMING SYSTEM)
- **ShopTech E2** Shop Management Software

Shearing – (2)

- **AMADA SWING BEAM SLITTING SHEAR** -DIGITAL BACK GAUGE
Capacity: .125 thick mild steel X 96" long
- **DORINGER D350 COLD SAW**
½" X 6" Carbon Steel Flat / Aluminum / Stainless Steel
- **CLAUSING - H280AV** - AUTOMATIC HORIZONTAL BAND SAW

Laser – (3)

- **CINCINNATI CL6** (CNC LASER CUTTING CENTER)
48" x 96" Cutting Area with Dual Pallet Exchange System
.500 thick carbon steel, .25 stainless steel, .187 aluminum

Punch Press – (4)

- **AMADA EM2510NT** - TURRET PUNCH PRESS
45 Station Thick Turret with 4 Auto Index Stations
.187 thick carbon steel, .090 thick stainless steel, .250 thick aluminum

Debur – (5)

- **WET AND DRY MEDIUM TUMBLERS**
- **BURR KING / BELT SANDING MACHINE** – 2 Each
Capacity: 1" X 48" Sanding Belt

Stamp – (6)

- **PACIFIC HYDRAULIC STAMPING AND FORMING PRESS**
Capacity: 100 Tons

Machining – (7)

- **HURCO KM-I CNC VERTICAL MILLING MACHINE**
Bed Travel: 11 1/8" X 24"
- **HURCO KMB-I CNC VERTICAL MILLING MACHINE**
Bed Travel: 12 1/16" X 24"
- **ABENE - VERTICAL AND HORIZONTAL MILLING MACHINE**
Bed Travel: 13" X 26"
- **SAGO - VERTICAL AND HORIZONTAL MILLING MACHINE**
Bed Travel: 13" X 26"
- **WELLS INDEX MILL - MITUTYO DIGITAL READOUT (DRO)**
Bed Travel: 13" X 26"
- **GRAZIANO ENGINE LATHE - MITUTYO DIGITAL READOUT (DRO)**
Capacity: 18" swing, 48" long bed
- **HARDINGE HLVH TOOL ROOM LATHE**
Capacity: 9" swing, 24" centers
- **ARBOGA RADIAL ARM DRILL PRESS**
- **ARBOGA PEDESTAL DRILL PRESSES – 2 Each**
- **BOYAR SHULTZ 6-12 SURFACE GRINDER**
Capacity: 6" X 12"
- **MILLTRONICS - MB20-CNC VERTICAL MILLING MACHINE**
Bed Travel - 20" X 40"
- **ARBOGA RADIAL ARM DRILL PRESS**
- **ARBOGA PEDESTAL DRILL PRESSES – 2 Each**

Forming – (8)

- **AMADA HFB - 1254/8 DOWN ACTING HYDRAULIC PRESS BRAKE**
Capacity: .187 thick mild steel, Bend 90 degrees X 156" long, 8-Axis Back Gauge
- **AMADA FBD1253NT HYDRAULIC PRESS BRAKE - AMNC - PC CONTROL**
8-AXIS BACK GAUGE
Capacity: 138 Tons X 118" long
- **AMADA RG80 HYDRAULIC BRAKE - NC9EX CNC CONTROL**
Capacity: .25 thick mild steel, Bend 90 degrees X 96" long
- **DI-ACRO HYDRAULIC PRESS BRAKE - MECHANICAL BACK GAUGE**
Capacity: .059 thick mild steel X 36" long
- **CINCINNATI MECHANICAL CAM BRAKE - HURCO AUTO BEND BACK GAUGE**
Capacity: .187 thick mild steel, Bend 90 degrees X 96" long
- **WDM MODEL 100-5-4 POWER ROLLING MACHINE**
1/4" X 4' mild steel capacity, cone rolling capabilities

Fasteners – (9)

- **PEMSERTER SERIES 4** - 2 Each
6-Ton Fastener Installation Press

Welding – (10)

- **MILLER SYNCROWAVE 351** - 3 Each
Square Wave AC/DC Tungsten Inert Gas (TIG) Welder
- **MILLERMATIC 250**
Metal Inert Gas (MIG) Ferrous and Non-Ferrous Metals
- **MILLERMATIC 200** – 2 Each
Metal Inert Gas (MIG) Ferrous and Non-Ferrous Metals
- **PHOENIX DRY ROD OVEN**
- **THERMAL ARC PAK 5XR**
Plasma Cutting System
- **WELDSALE**
48" X 120" Welding Fixture Platen
- **AMADA ID40ST SPOT WELDER**
Ferrous and Non-Ferrous Materials
- **PRO-WELD ARC 500 STUD WELDING MACHINE**
- **PRO-WELD CD312 STUD WELDING MACHINE**
- **LINCOLN - INVERTEC STT II - MIG WELDER**
- **MILLER - XRA - ALUMINUM MIG WELDER**

Finishing/Grinding – (11)

- **BURR KING / BELT SANDING MACHINE** – 3 Each
Capacity: 2 ½" X 60" Sanding Belt
- **BURR KING / BELT SANDING MACHINE**
Capacity: 2" X 48"
- **TIME SAVER / FLAT PRODUCTION DEBURRING MACHINE**
Capacity: 36" Wide Conveyor
- **MISCELLANEOUS HAND GRINDERS AND FINISHING EQUIPMENT**

Painting – (12)

- **MAGNUS MAGNA LIF #5 / IRON PHOSPHATE CHEMICAL CONVERSION COATING SYSTEM**
Capacity: 26" X 34" X 65"
- **VIKING SPRAY BOOTH - UL AND EPA APPROVED**
Size: 10' X 16' X 26'
- **HIGH VOLUME LOW PRESSURE (HVLP) / SPRAY PAINTING SYSTEM**
- **GRAYCO AS4000 ELECTRO - STATIC SPRAY PAINTING SYSTEM**
- **DeVilbiss CUP GUNS – 2 Each**
- **MISCELLANEOUS CUP GUNS AND PRESSURE POTS**

Inspection Equipment – (13)

- Quality Assurance for Parts Manufacturing Approvals (PMA)
- **MITUTOYO HDM 192 Digimatic 36" Height Gage**
- **VERSA GAGE DIGITAL VERNIERS 40"**
- **VERSA GAGE DIGITAL VERNIERS 24"**
- **THE CHALLENGE MACHINERY COMPANY / STEEL FIXTURE PLATE**
Size: 6" thick X 54" X 36"
- **METROPLATE / GRANITE INSPECTION SURFACE PLATE**
Size: 4" thick X 24" X 36"
- **MISCELLANEOUS INSPECTION TOOLS**
Gage Blocks, Angle Blocks, Height Gages, Verniers, Micrometers, Bore Gages, etc.
- **STARRETT / GRADE AA GRANITE INSPECTION SURFACE PLATE**
48" X 36" X 8"
- **80" MITUTOYO VERNIER**
- **AMADA FABRIVISION FVL -HD-4848**
48" x 48" LASER INSPECTION SYSTEM